

Technical Data Sheet

Ferro Pp TPP20AE75NA

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Talc, 20% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Heat Stabilized	• Homopolymer	
Forms	• Pellets		
Processing Method	• Injection Molding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°c/2.16 Kg)	9.5 g/10 min	9.5 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°f (23°c))	5200 psi	35.9 MPa	ASTM D638
Tensile Elongation (Break, 73°f (23°c))	17 %	17 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°f (23°c)	340000 psi	2340 MPa	
Tangent : 73°f (23°c)	407000 psi	2810 MPa	
Flexural Strength (73°f (23°c))	8000 psi	55.2 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°f (23°c))	0.60 ft·lb/in	32 J/m	ASTM D256
Unnotched Izod Impact (73°f (23°c))	10 ft·lb/in	540 J/m	ASTM D4812
Gardner Impact (73°f (23°c))	5.50 in·lb	0.621 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	259 °F	126 °C	
264 Psi (1.8 Mpa), Unannealed	163 °F	72.8 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.